



产品目录

PRUDUCT CATALOG

19827007866 王经理

去这里 办公地址：南京市浦口区星火路星智汇商务花园19号8栋

Address: Building 8, Xingzhihui Business Garden, Pukou District, Nanjing City, Jiangsu Province, China

去这里 工厂地址：安徽省滁州市来安县汉河经济开发区荣华路58号

No.58 Ronghua Road, Chahe Economic Development Zone, Laian County, Chuzhou, Anhui, China.

国内官网 | China Website <https://www.njshuishan.com>

海外官网 | Global Website <https://www.umatass.com/>



返回目录
Back to Contents

南京水杉科技有限公司
Nanjing Shuishan Technology Co., Ltd.
安徽瑞图通信设备有限公司
Anhui Ruitu Communication Equipment Co., Ltd.

第一章/ Chapter 1

企业概览 Company Overview

- » 关于我们
About Us
- » 合规与资质
Compliance & Qualifications
- » 制造能力
Manufacturing Capabilities
- » 质量管理体系
Quality Management System (QMS)
- » 客户与合作伙伴
Customers & Partners



产品中心

PRODUCT CENTER

注塑成型解决方案

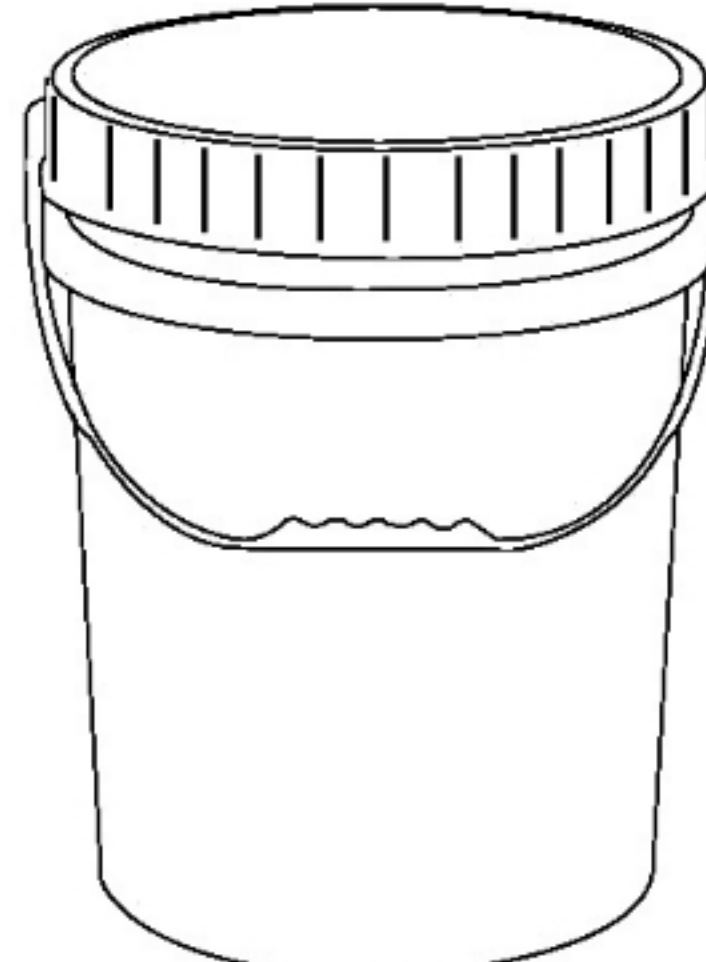
Injection-Molded Solutions



LC桶系列+OPEN
Bucket LC Series



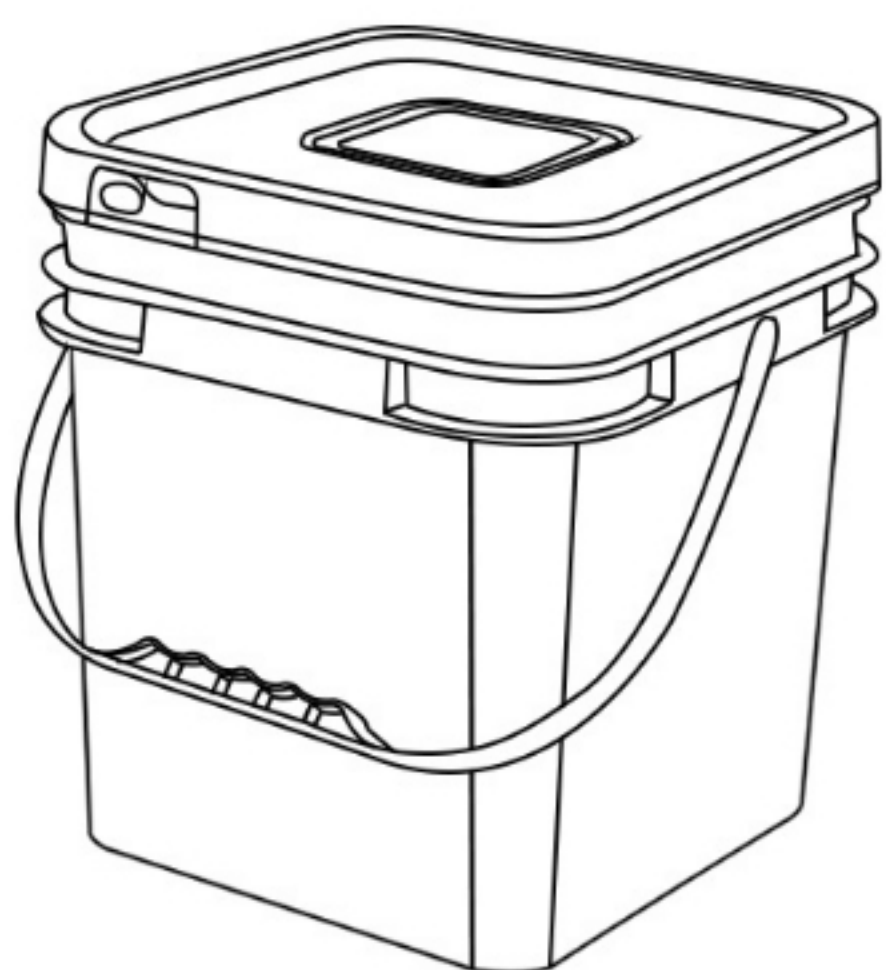
LK桶系列+压盖
Bucket LK Series



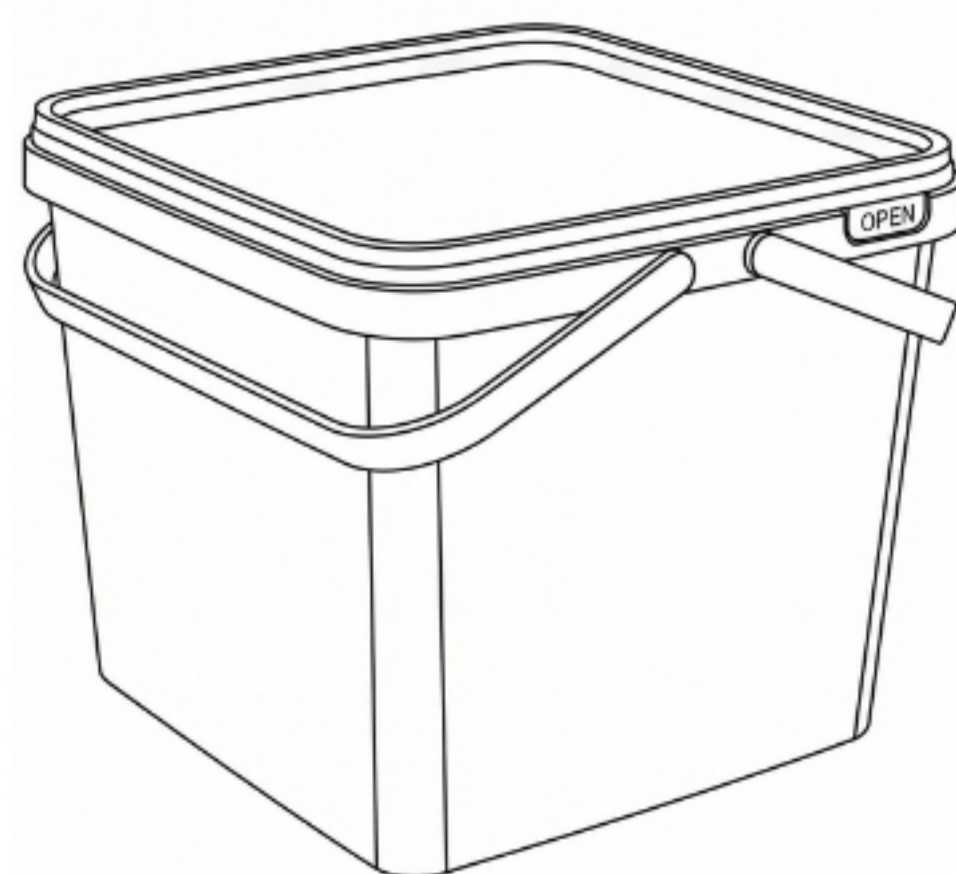
LS桶系列+螺旋盖
Screw Top Pail/Bucket



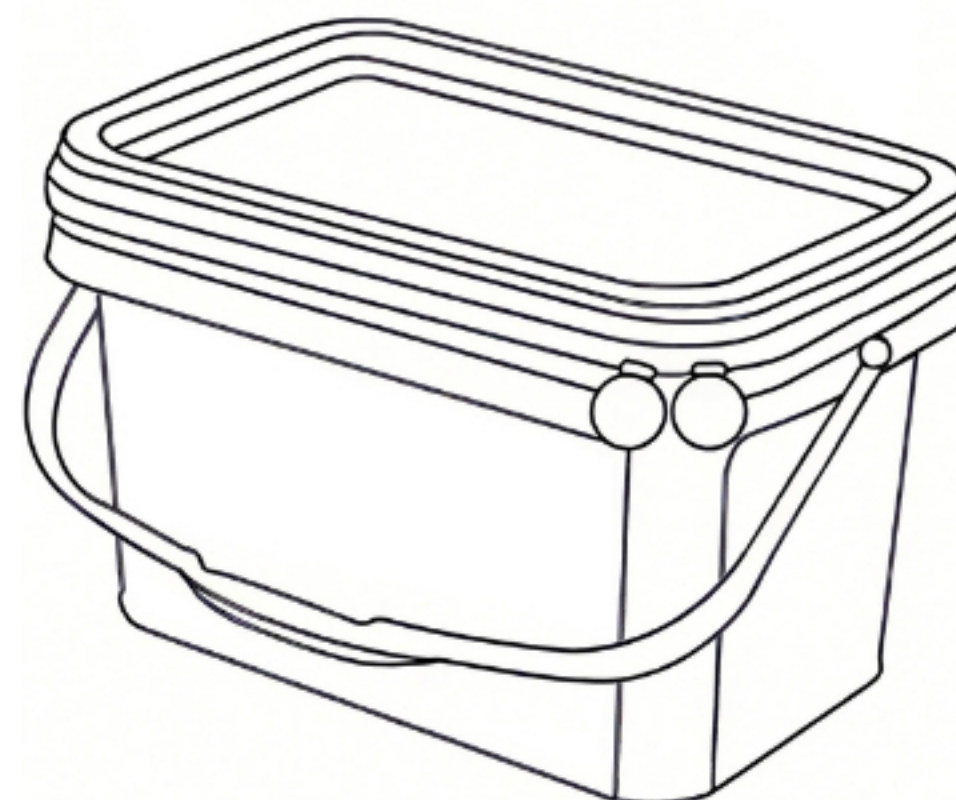
椭圆桶系列
Oval Pail/Bucket



正方形桶系列
Bucket Square



饼干桶系列
biscuit bucket



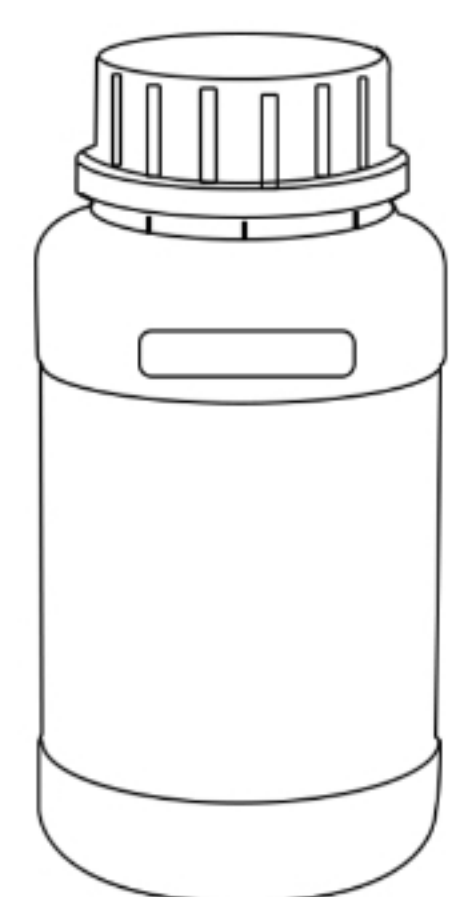
长方形桶系列
Bucket Rectangular



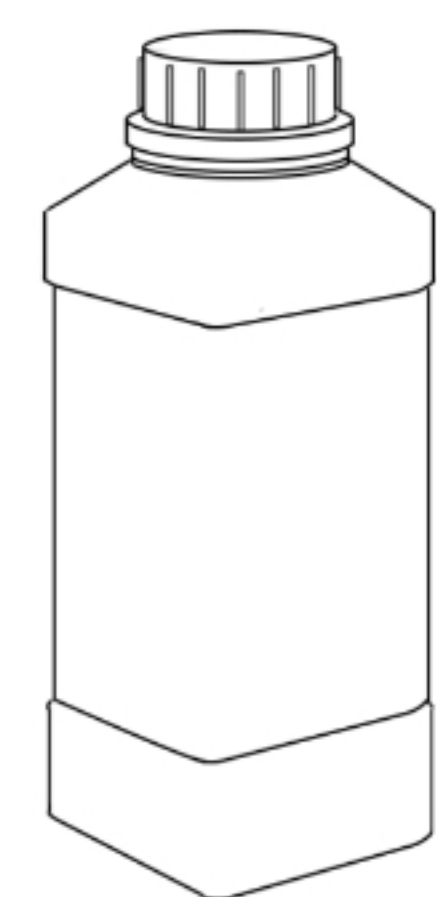
塑料罐系列
Plastic Jar

吹塑成型解决方案

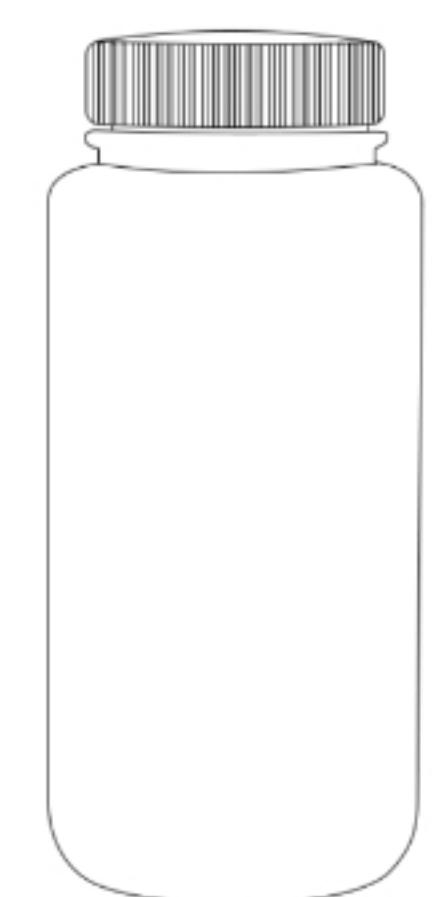
Blow-Molded Solutions



PE圆瓶系列
HDPE Bottle-Round



方瓶系列
HDPE Bottle-Square



广口圆瓶系列
Polypropylene (PP) Bottle



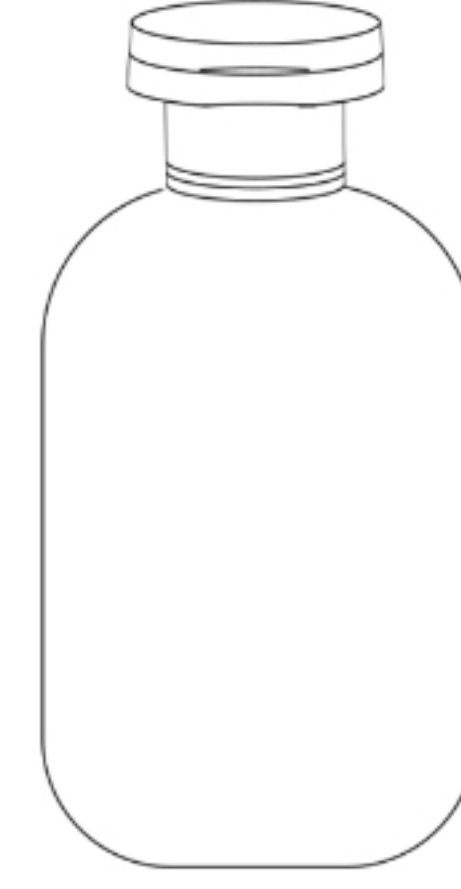
小口圆瓶系列
Chemical Bottle



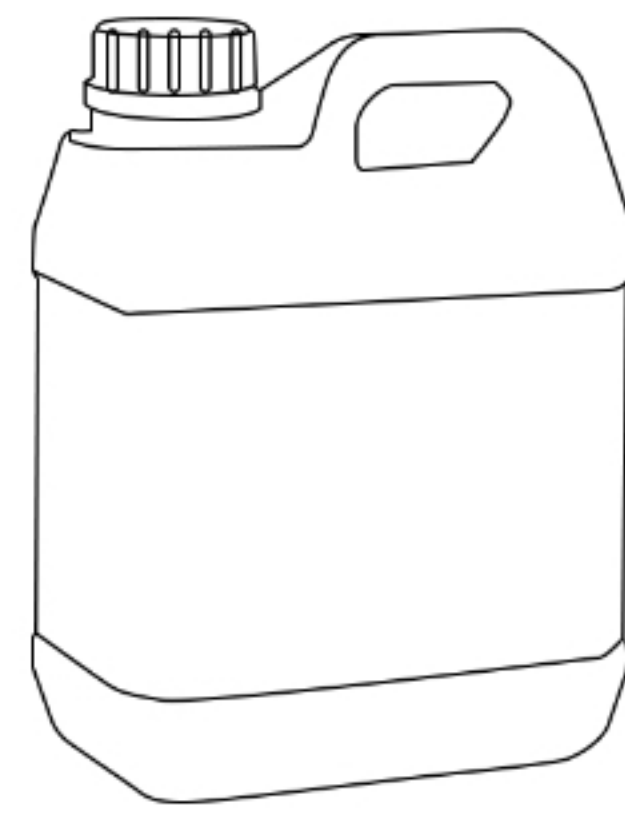
高阻隔瓶系列
COEX Bottle



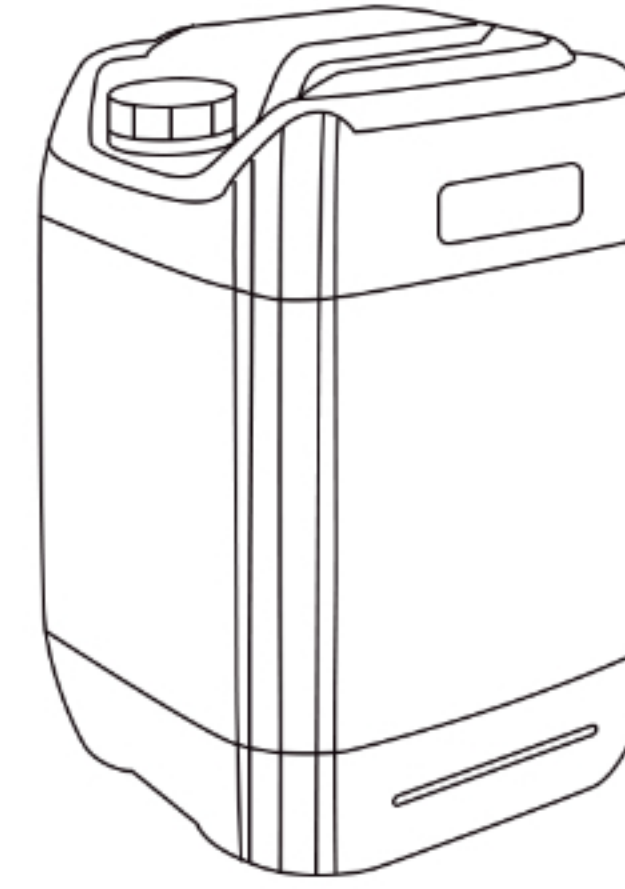
氟化瓶/桶系列
Fluorinated Bottle



洗护系列
Cosmetic Bottle



小方桶系列
F Style Jug



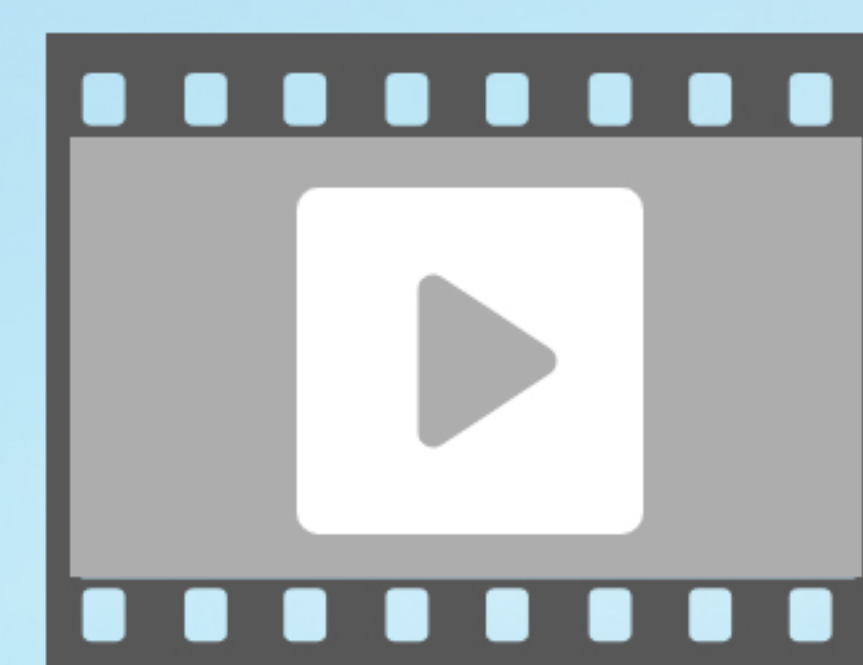
堆码桶系列
Plastic Jerry Can



其他系列
Other series

ABOUT US

关于我们



验厂视频

企业简介

南京水杉科技有限公司成立于 2005 年，总部位于南京市江北新区，专注于塑料包装容器与塑料配件的研发与制造。

公司具备注塑、注吹、全自动挤吹一体化制造能力，并配套 IML（模内贴标）及胶印、丝印、热转印等自动化装饰工艺。支持稳定供货与规模化定制。

安徽瑞图通信设备有限公司为我司全资控股工厂，是集团核心生产基地，为规模化产出与稳定供货提供保障。

Nanjing Shuishan Technology Co., Ltd. (est. 2005), headquartered in Nanjing Jiangbei NewArea, focuses on the R&D and manufacturing of plastic packaging containers and fittings.

With integrated capabilities covering injection molding, injection blow molding and automatic extrusion blow molding, equipped with IML (in-mold labeling), as well as automated decoration processes such as offset printing, screen printing, and heattransfer printing, we support reliable supply and scalable customization.

Anhui Ruitu Communication Equipment Co., Ltd. is our wholly-owned manufacturing base and core production hub, providing scalable output and stable supply.



2005年

始于2005
Established in 2005



100+

专利与创新
Patents & Innovations



5大

生产基地
Manufacturing Sites



500+

员工
Employees



80000+m²

生产厂房面积
Manufacturing Footprint



CERTIFICATIONS & COMPLIANCE

企业资质与合规



符合食品用塑料包装容器生产许可，通过 ISO 9001 及 ISO 22000 /GFSI-FSSC 22000 认证，建立完善的质量与食品安全管理体系；同时符合GB 4806.7-2003国家标准和FDA 食品接触的相关要求，并通过 amforiBSCI 社会责任审核、Intertek SQP 供应商资质评估。

We are licensed for the manufacture of food-grade plastic packaging containers and operate an established Quality and Food Safety Management System, certified to ISO 9001 and ISO 22000 / GFSI-recognized FSSC 22000.

Our products and processes comply with China National Standard GB 4806.7-2003 and support compliance with applicable U.S. FDA food-contact regulatory requirements.

In addition, we have passed amfori BSCI social compliance audits and amfori-related supplier assessments, reinforcing responsible and transparent supply practices.



20年+
塑料包装制造经验
20+ Years of Packaging
Manufacturing Expertise

PATENTS & INTELLECTUAL PROPERTY



专利与知识产权

100+

专利（发明 / 实用新型 / 外观设计）

100+ Granted Patents (Invention · Utility Model · Design)



ISO 22000



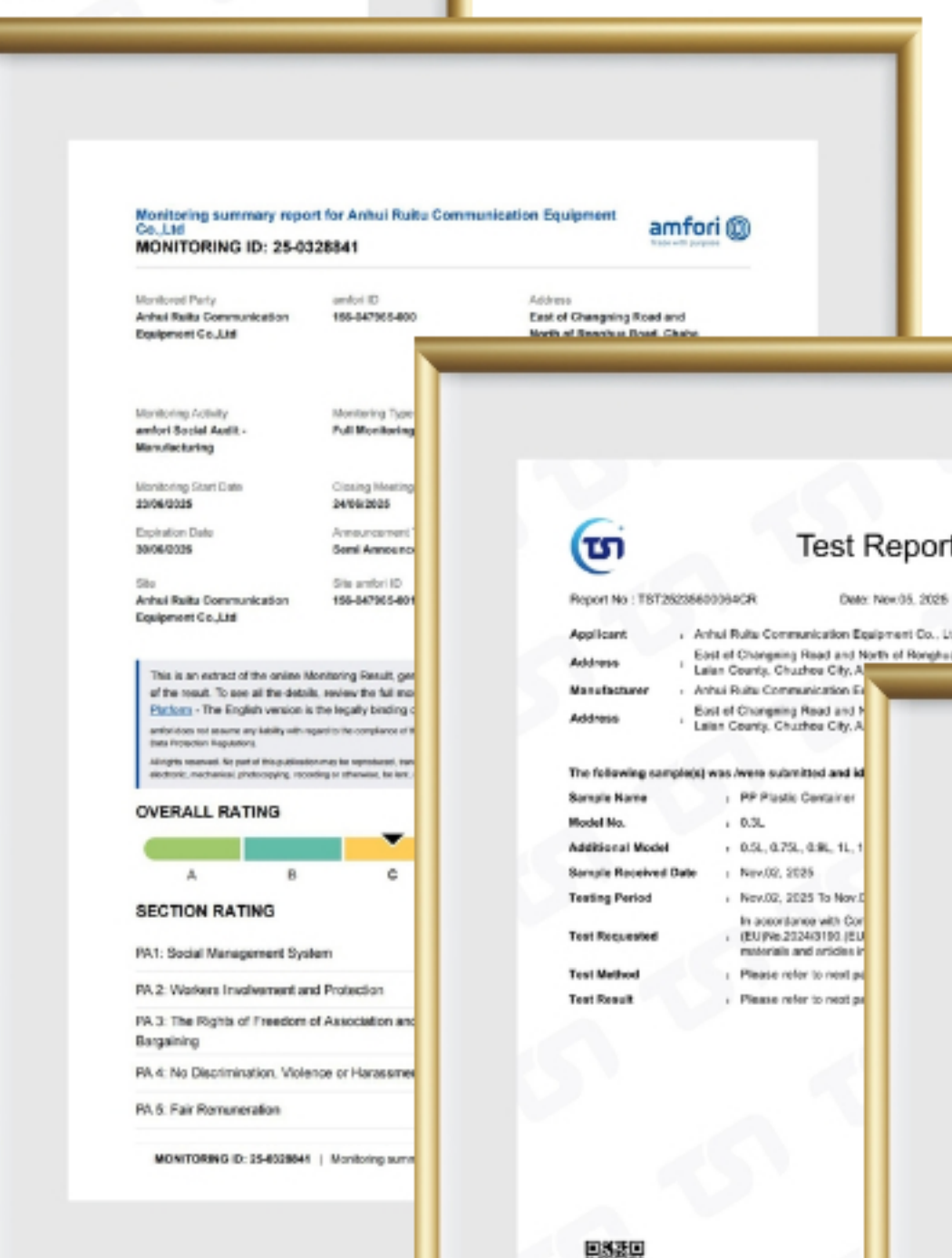
食品包装生产许可证



[GFSI] FSSC 22000



REACH



BSCI

(EU) No.10 2011



FDA



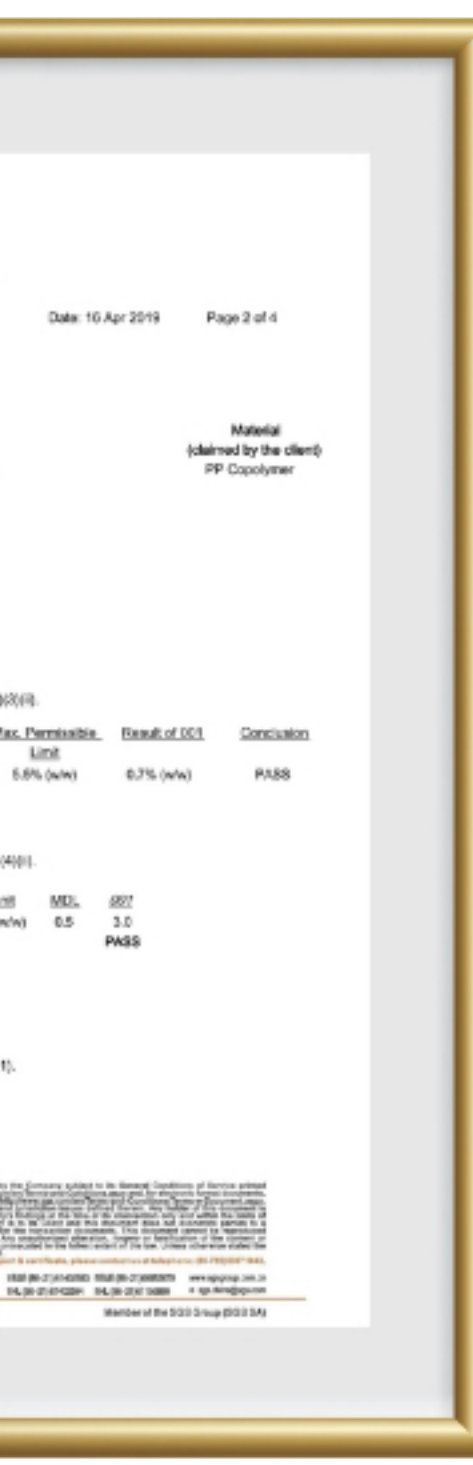
危化品包装生产许可证



ISO 9001



MA
GB 4806.7-2023



SGS



SQP

MANUFACTURING CAPABILITIES

制造能力



吹塑生产线
Blow Molding Lines



自有模具开发
In-house Tooling



质量管理体系 (QMS)
Quality Management System



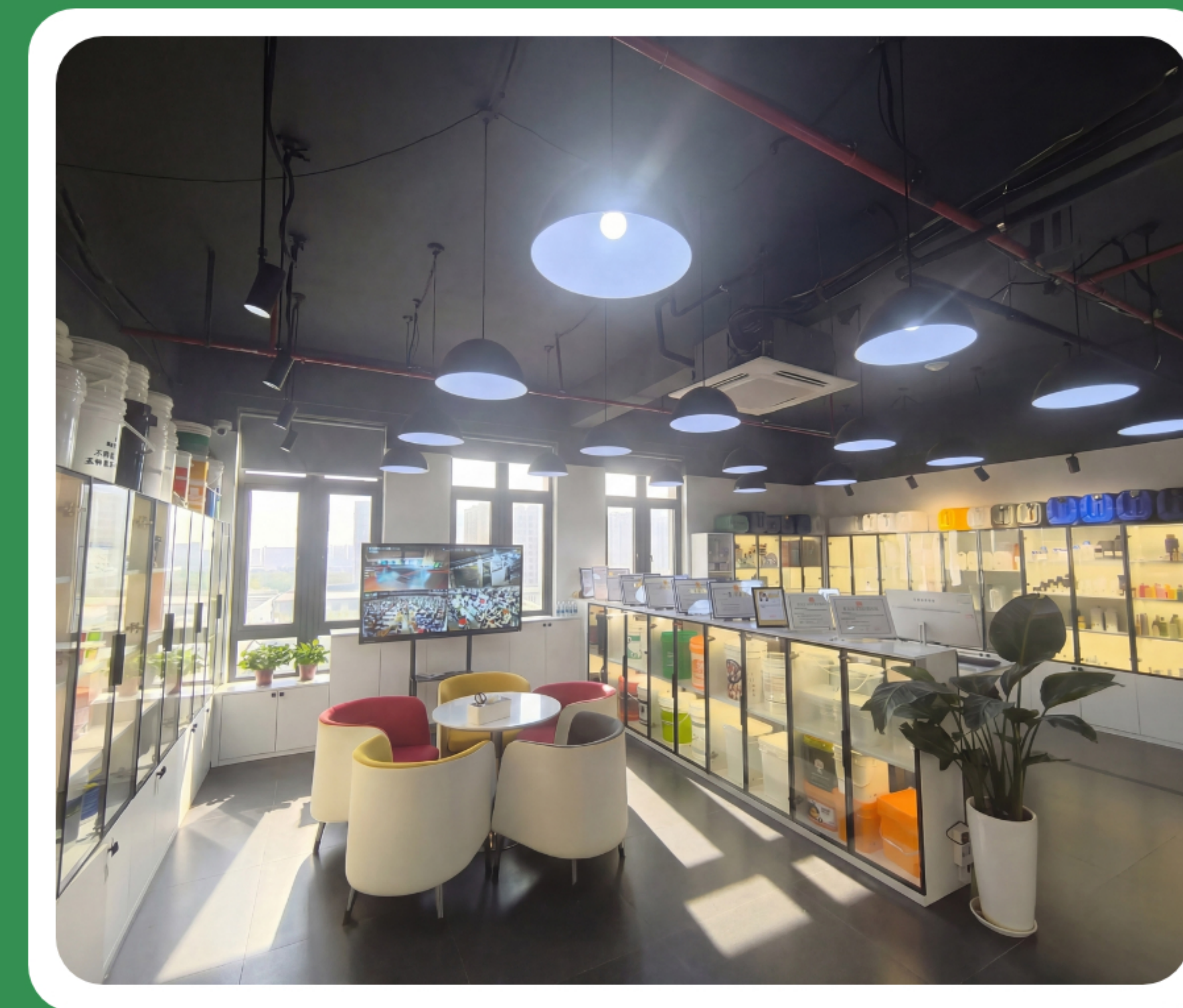
出口与物流能力
Export & Logistics



洁净车间
Clean Workshop



仓储与订单履约
Warehousing & Fulfillment



展厅与会客区
Showroom & Meeting Area



办公与团队
Office & Teams

QUALITY MANAGEMENT

质量管理

全流程可控

Controlled At Every Step

质量不是口号，而是贯穿我们每一步动作的准则。从来料核验、过程巡检、性能测试到出厂终检，我们以文件化、可追溯的管控体系保障每一批产品稳定满足您的要求。

Quality is not a slogan—it is built into every step of our operation. From incoming material verification to in-process inspection, performance testing, and final release, we run a documented and traceable control system to ensure every batch meets your requirements consistently.

我们的质量目标

Quality Targets

按期交付率 $\geq 98\%$

On-Time Delivery Rate $\geq 98\%$

出厂检验合格率 $\geq 99.8\%$

Final Inspection Acceptance Rate $\geq 99.8\%$

客诉首响 ≤ 30 分钟

Customer Complaint Initial Response ≤ 30 min

QUALITY CONTROL PROCESS

质量控制流程



五重质量关卡

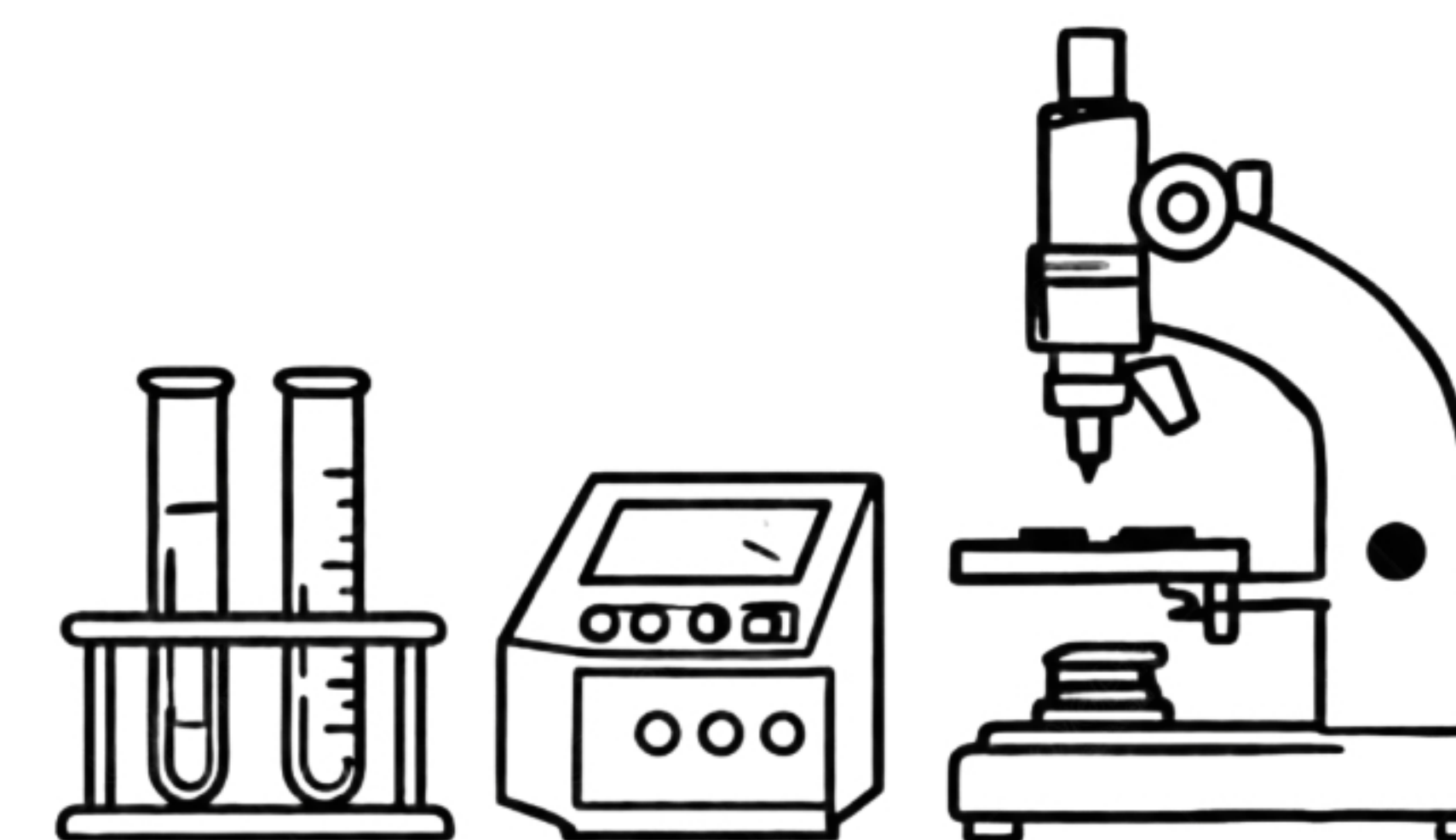
Five Quality Gates

铸就可靠品质

Built for Reliability

来料检验 (IQC)

Incoming Material Inspection



核对来料文件与批次标识，按抽样标准检验关键指标（外观/颜色、基础性能、尺寸与配合）。

Verify documentation and batch identification, then perform sampling inspection on critical attributes (appearance/color, basic properties, dimensions & fit).

过程巡检 (IPQC)

In-Process Inspection

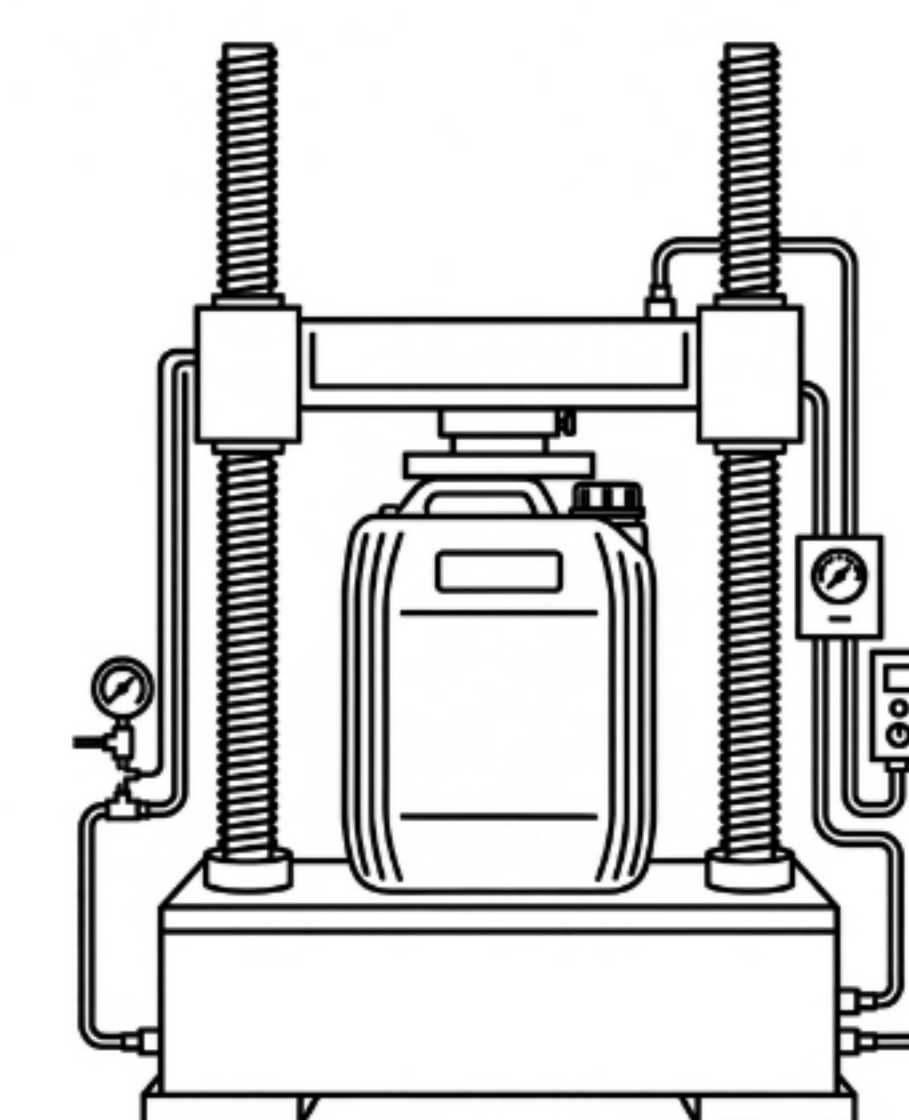


首件确认后，生产中按频次巡检关键尺寸、重量/壁厚、外观与装配匹配；关键工艺参数受控记录。异常立即隔离、调整复检后放行。

After first-article approval, conduct patrol checks on CTQs—dimensions, weight/wall thickness, appearance, and assembly fit—while keeping critical process parameters controlled and recorded. Deviations trigger immediate segregation, adjustment, and re-approval.

性能测试 (PT)

Performance Testing

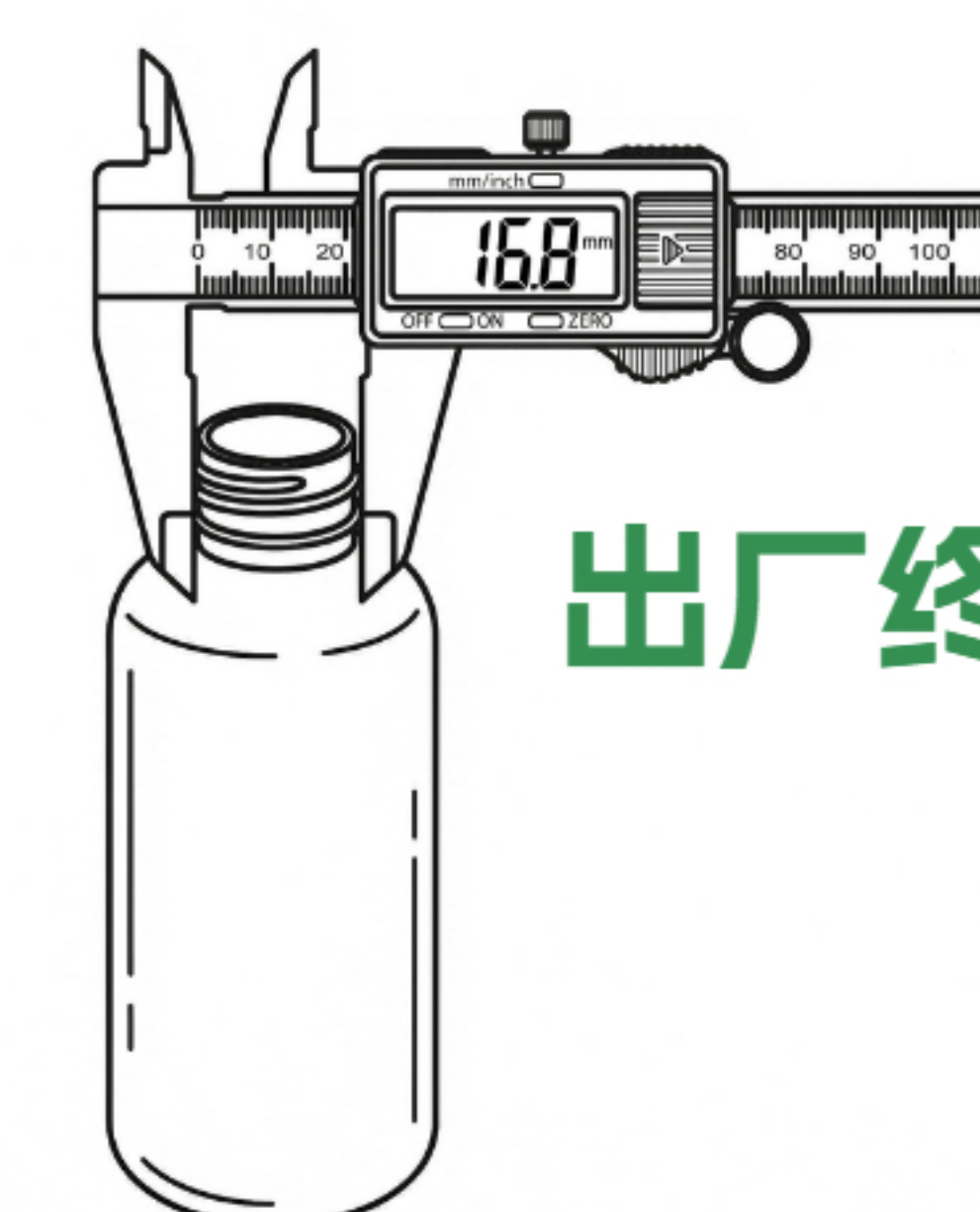


按产品与应用场景验证关键功能：密封/测漏、扭矩、强度（抗压/跌落/堆码等）。必要时按客户介质与运输条件追加验证。

Validate key functions per product and application: seal integrity / leak, torque, and strength (top-load/drop/stacking as required). Additional tests can be applied based on filling media and distribution conditions.

出厂终检 (OQC)

Final Inspection



出货前按抽样标准终检外观、关键尺寸与功能，并核对包装、数量与标签信息；合格放行发货，不合格批次隔离处置。

Before shipment, perform sampling final inspection on appearance, critical dimensions, and functionality, plus verification of packing, quantity, and labeling. Conforming lots are released; nonconforming lots are contained and handled.

质量追溯

Traceability



建立批次级追溯链路，关联原料批次、生产机台/模具信息、检验记录与出货信息；异常可快速定位范围并执行纠正预防措施。

Maintain lot-level traceability linking raw material batches, production line/mold info, inspection records, and shipment data—enabling rapid containment and effective CAPA when issues occur.

深受知名品牌信赖

Trusted by Leading Brands

以稳定品质与可靠交付
构建长期合作关系

Building long-term partnerships through consistent
quality and reliable delivery.





盖型与配件选项 / Closure & Accessories Options



定制与增值服务 / Customization & Value-Added Services





0.5L

产品编码/Item No.: SSK05-BS-DTS
满口容量/Brimful capacity: 520 (ml)
内口径/MouthInnerDiameter(ID): 95 (mm)
高度/OverallHeight(H): 100 (mm)
重量/Weight: 39 ± 3(g)

1L

产品编码/Item No.: SSK1-BS-DTS
满口容量/Brimful capacity: 1120 (ml)
内口径/MouthInnerDiameter(ID): 121 (mm)
高度/OverallHeight(H): 128 (mm)
重量/Weight: 72 ± 5.5 (g)

2L

产品编码/Item No.: SSK2-BS
满口容量/Brimful capacity: 2200 (ml)
内口径/MouthInnerDiameter(ID): 158 (mm)
高度/OverallHeight(H): 154 (mm)
重量/Weight: 143 ± 5.5 (g)

5L

产品编码/Item No.: SSK5-BS
满口容量/Brimful capacity: 5550 (ml)
内口径/MouthInnerDiameter(ID): 209 (mm)
高度/OverallHeight(H): 207 (mm)
重量/Weight: 305 ± 7 (g)

5L拉环

产品编码/Item No.: SSK5-BS (LHG)
满口容量/Brimful capacity: 5550 (ml)
内口径/MouthInnerDiameter(ID): 209 (mm)
高度/OverallHeight(H): 207 (mm)
重量/Weight: 312.2 ± 7 (g)



3L

产品编码/Item No.: SSK3-BS
满口容量/Brimful capacity: 3100 (ml)
内口径/MouthInnerDiameter(ID): 172 (mm)
高度/OverallHeight(H): 179 (mm)
重量/Weight: 192 ± 6 (g)

4L

产品编码/Item No.: SSK4-BS-H
满口容量/Brimful capacity: 4440 (ml)
内口径/MouthInnerDiameter(ID): 194 (mm)
高度/OverallHeight(H): 187 (mm)
重量/Weight: 265 ± 6 (g)

5L拉环矮款

产品编码/Item No.: SSK5-A-BS
满口容量/Brimful capacity: 4800 (ml)
内口径/MouthInnerDiameter(ID): 224 (mm)
高度/OverallHeight(H): 157 (mm)
重量/Weight: 320 ± 7(g)

6L

产品编码/Item No.: SS6KL-BS
满口容量/Brimful capacity: 6550 (ml)
内口径/MouthInnerDiameter(ID): 208 (mm)
高度/OverallHeight(H): 243 (mm)
重量/Weight: 358 ± 8 (g)

10L

产品编码/Item No.: SSK10-BS
满口容量/Brimful capacity: 10900 (ml)
内口径/MouthInnerDiameter(ID): 250 (mm)
高度/OverallHeight(H): 273.5 (mm)
重量/Weight: 553.5 ± 8.5 (g)



15/16L

产品编码/Item No.: H-SSK15-BS-X
满口容量/Brimful capacity: 16800 (ml)
内口径/MouthInnerDiameter(ID): 288 (mm)
高度/OverallHeight(H): 309.3 (mm)
重量/Weight: 745 ± 9 (g)



15/16L拉环

产品编码/Item No.: H-SSK15-BS-LHG
满口容量/Brimful capacity: 16800 (ml)
内口径/MouthInnerDiameter(ID): 288 (mm)
高度/OverallHeight(H): 309.3 (mm)
重量/Weight: 760 ± 9 (g)



18/20L拉环

产品编码/Item No.: SJ-SSK20-BS-LHG
满口容量/Brimful capacity: 20800 (ml)
内口径/MouthInnerDiameter(ID): 286 (mm)
高度/OverallHeight(H): 381.1 (mm)
重量/Weight: 930 ± 11 (g)



20L (A)

产品编码/Item No.: A-SSK20-BS
满口容量/Brimful capacity: 21000 (ml)
内口径/MouthInnerDiameter(ID): 290 (mm)
高度/OverallHeight(H): 381.4 (mm)
重量/Weight: 1010 ± 10 (g)



18L

产品编码/Item No.: SSK18-BS
满口容量/Brimful capacity: 19350 (ml)
内口径/MouthInnerDiameter(ID): 289 (mm)
高度/OverallHeight(H): 366 (mm)
重量/Weight: 830 ± 10 (g)



18/20L

产品编码/Item No.: SJ-SSK20-BS
满口容量/Brimful capacity: 20800 (ml)
内口径/MouthInnerDiameter(ID): 286 (mm)
高度/OverallHeight(H): 381.1 (mm)
重量/Weight: 915 ± 10 (g)



20L (B)

产品编码/Item No.: B-SSK20-BS
满口容量/Brimful capacity: 21000 (ml)
内口径/MouthInnerDiameter(ID): 291 (mm)
高度/OverallHeight(H): 380.6 (mm)
重量/Weight: 948 ± 10 (g)



25L

产品编码/Item No.: SSK25-BS
满口容量/Brimful capacity: 26000 (ml)
内口径/MouthInnerDiameter(ID): 314 (mm)
高度/OverallHeight(H): 398.5 (mm)
重量/Weight: 1132 ± 10.5 (g)



26L

产品编码/Item No.: SSK26-BS
满口容量/Brimful capacity: 26600 (ml)
内口径/MouthInnerDiameter(ID): 315 (mm)
高度/OverallHeight(H): 416.2 (mm)
重量/Weight: 1152 ± 10.5 (g)



30L

产品编码/Item No.: SS30LK-BS
满口容量/Brimful capacity: 29500 (ml)
内口径/MouthInnerDiameter(ID): 344 (mm)
高度/OverallHeight(H): 391 (mm)
重量/Weight: 1258 ± 17 (g)



35L

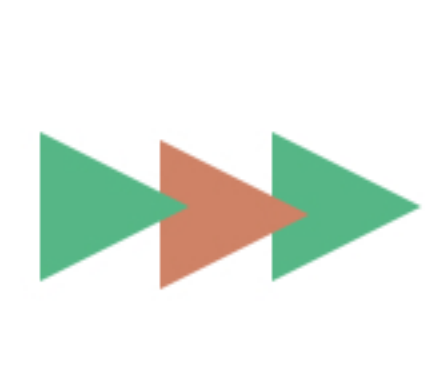
产品编码/Item No.: SS35LK-BS
满口容量/Brimful capacity: 34400 (ml)
内口径/MouthInnerDiameter(ID): 344 (mm)
高度/OverallHeight(H): 460 (mm)
重量/Weight: 1373 ± 22 (g)



50L

产品编码/Item No.: SS50LK-BS
满口容量/Brimful capacity: 50000 (ml)
内口径/MouthInnerDiameter(ID): 385 (mm)
高度/OverallHeight(H): 520 (mm)
重量/Weight: 2120 ± 27 (g)





01

0.5-50L 食品级PP防盗密封包装桶
0.5-50L Food-Grade PP Tamper-Evident Plastic Pails

食品包装 Food Packaging

适用于日化、轻工、农业、工业辅料等多种场景，为不同内容物提供稳定、灵活的包装选择。

Wide capacity range for food, chemical, and industrial packaging, with custom colors, printing, and branding options.



酱料/调味酱
Sauces / Condiments



蜂蜜/糖浆
Honey / Syrups



果酱/果馅
Jams / Fruit Fillings



酸奶/奶油/乳制品原料
Yogurt / Cream / Dairy Ingredients



腌制食品/泡菜
Pickles / Kimchi



调味粉/香辛料
Seasoning Powders / Spices



坚果/谷物/糖果颗粒
Nuts / Grains / Confectionery

定制包装案例 Custom Packaging Cases

常温食品系列

/ Shelf-Stable Food Series



黄油/乳脂系列

/ Butter & Dairy Fats Series



冰淇淋/冷冻甜品系列

/ Ice Cream & Frozen Dessert Series



02

不止食品，适配多行业包装需求
Beyond Food: Packaging for Multiple Industries

工业包装Industrial Packaging Cases

适用于日化、轻工、农业、工业辅料等多种场景，为不同内容物提供稳定、灵活的包装选择。
Suitable for home care, personal care, light industrial, agricultural, and industrial material applications.



- 

涂料/乳胶漆
Paints / Coatings
- 

油墨/色浆/颜料
Inks / Color Pastes / Pigments
- 

胶水/白胶/密封胶
Adhesives / Sealants
- 

树脂/环氧/工业膏体
Resins / Epoxy / Industrial Pastes
- 

清洁剂/洗涤剂
Cleaners / Detergents
- 

建筑辅料/腻子/填缝材料
Construction Materials / Fillers
- 

粉末/颗粒/工业原料
Powders / Granules / Industrial Materials

定制包装案例 Custom Packaging Cases

涂料与建筑辅料系列

/ Coatings & Construction Materials



农资与生物刺激素系列

/Agricultural Inputs & Biostimulants



轻工化学与工业辅料系列

/ Light Chemical & Industrial Materials

